



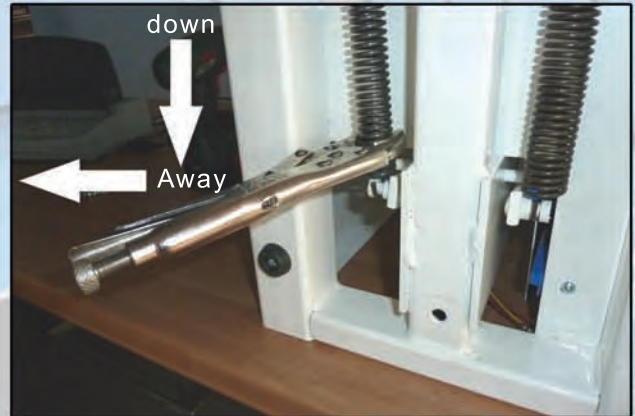
Main Return Springs Removal & Replacement

Warning: Any DIY repairs are carried out at the persons own risk.

The main springs should always be replaced as a set, even if only one is broken, failure to do so could result in shorter life span for both springs.

To remove the main return springs, first make sure that the head is in the up position. turn the press on its back with the bottom of the press facing you. The 2 main return springs will now be clearly visible.

To remove the springs you will need to grip the bottom of the spring with a pair of mole grips. Make sure that the spring is well secured in the grips and apply downward force, at the same time force away from the machine center. The loop of the spring will release from the arm and the other end can then be unhooked from the spring hanger bar.



To replace the springs, first place the closed loop end of the spring over the location lug on the end of the arm, making sure that it is located in the groove. Next insert a long shafted screwdriver into the hook end of the spring.

Place the tip of the screwdriver on top of the spring hanger bar.



Lever the screwdriver up against the spring hanger bar. (do not let go of the screwdriver). The spring should slide down the shaft of the screwdriver and into position on the hanger bar.